

# Prusa MK4 3D Printer

CONTACT  
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REQUIREMENTS  
Intro to FDM printing (30 min) + sign-off

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## Before you start

- Check the **build plate is clean** — wipe with IPA if greasy.
- Confirm the spool has enough filament for your print.

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## Printing

1. Slice your model in **PrusaSlicer** using the *MK4 — 0.2mm SPEED* profile.
2. Export G-code to the USB stick (or send over the network).
3. On the printer: **Print** → **select file** → **confirm filament type**.
4. Stay for the **first layer** — make sure it sticks before walking away.

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## When you're done

- Remove your print and **pop off any skirt/brim** from the plate.
- Leave the plate clean and the area tidy.
- **Scan the LOG QR** to record your session.

⚠ Never leave a print running overnight unattended.

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## Watch first

Scan for the 2-minute first-print walkthrough video.



<https://www.youtube.com/watch?v=primer>



Scan to LOG USE



[github.com/sliptonics/lantern](https://github.com/sliptonics/lantern)



Scan to EDIT